

MAINTENANCE:

The exterior of the stock should be wiped clean with a cloth and cleaning products safe for plastics. Stocks subjected to extremes in humidity, sand, dust, or temperature should be cleaned regularly (with compressed air if available). If the stock is submersed in saltwater, it should be thoroughly rinsed in clean water and dried thoroughly (with compressed air if available).

CUSTOMER SATISFACTION:

Customer satisfaction is our number one priority, so please do not hesitate to contact us with any questions or concerns. If you have an issue with a Champion Rifle Stock, please contact Champion Product Services with your questions or repair needs. For issues related to your Champion stock, do not contact the firearm manufacturer or the retailer for service. Contacting Champion Product Services directly will expedite your service. Many times your issue can be resolved quickly and easily over the phone. For questions and repair needs, please contact Champion Product Services at 800.379.1732. All product repairs require a Return Merchandise Authorization Number (RMA#) prior to service.

IMPORTANT NOTICE:

Please DO NOT ship any items for service without first obtaining a RMA#.

Important Notice Regarding Firearm Service:

For questions or service issues related to your firearm, please contact the manufacturer directly. Contact information is located in your firearm manual.

CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

CONTACT US

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CHAMPION® RIFLE STOCKS

Owner's Manual

Remington Model 7400/7600

CHAMPION®

ATTENTION: Read and follow all instructions and warnings prior to installation and/or firing a Champion® Rifle Stock equipped rifle. *Take extra time to review any notes or warnings found in this manual.* If you are at all unsure of your ability to install your new stock safely, please seek the services of a professional gunsmith.

⚠ WARNING! Before beginning existing stock disassembly and/or stock installation, make sure that the rifle is UNLOADED. Carefully check the chamber and magazine, making both visual and touch verification.

IMPORTANT INFORMATION

The Champion Rifle Stock should only be used with the specific rifle for which it was designed. Before installing your new stock, be sure that your gun is unloaded and follow the assembly instructions provided with this product. Check all functions of your gun after the stock is installed. If you do not feel confident to check the proper function yourself, have your gunsmith check this for you. Finally, it is important to test-fire the gun after installation and before using it in the field to be certain it functions properly and you can handle the gun safely.

All firearms are potentially dangerous; their improper use may cause great harm, personal injury, or death. It is your responsibility to know the safe use, procedures, and operation of your firearm and to store, handle, and transport your firearm safely. Proper training is available through accredited firearms safety training programs.

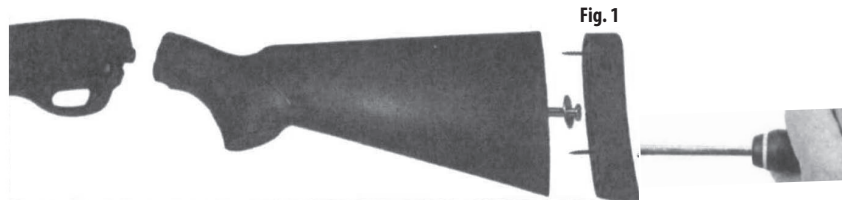
TOOLS REQUIRED:

- Socket wrench
- Long extension and sockets
- Medium Phillips screwdriver
- Large flat blade screwdriver

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STOCK INSTALLATION

1. Remove original stock. Refer to manufacturer's instructions for the best method to remove stock. Normally the recoil pad is held in place by two Phillips screws, and the stock is held on by one bolt. Remove the recoil pad by unscrewing the Phillips screws and remove the stock bolt to free the stock from the rifle. (Fig. 1) Remove all metal spacers and/or washers that remain. Original stock washers will be utilized for the installing of new stock.



2. Attach new replacement stock in reverse manner utilizing a socket wrench, long extension, and appropriate-size socket. Insert mounting bolt with washers (Fig. 2) through the supplied mounting plate (Fig. 3), carefully thread bolt into receiver, and tighten bolt with a moderate degree of torque (Fig. 4).

NOTE: For correct stock installation, utilize all related washers removed from original factory-installed stock. Be sure all washers are removed from the old stock and placed in proper sequence on the retaining slot head bolt before installing the new stock.

Fig. 2

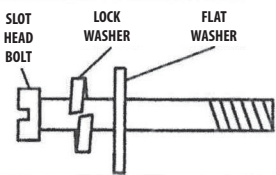


Fig. 3

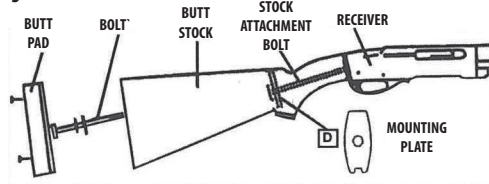


Fig. 4

3. Install rubber recoil pad. Line up the screws in the butt pad with the small holes in the rear of the stock. Tighten snugly with medium Phillips screwdriver (Fig. 5).

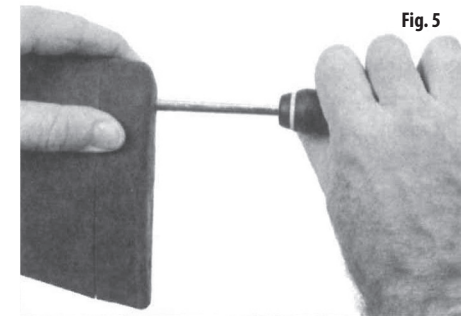


Fig. 5

4. Ensure proper installation by checking the following items (Fig. 6):
 - Stock aligned square with receiver.
 - Butt pad is aligned properly with the hard sleeve with no gap.
 - Stock attached firmly against the receiver with no gap.

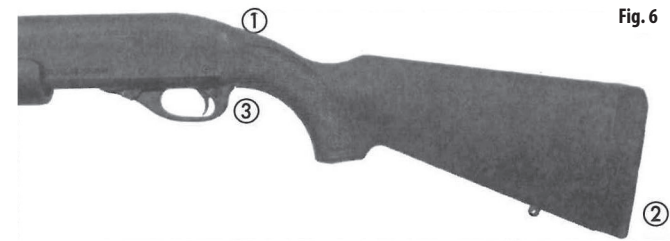


Fig. 6

FOREND INSTALLATION

Refer to manufacturer's instructions that came with your gun for the best method to remove your forend. Rifles generally have some type of retaining nut that must be removed and another to free the forend (Fig. 7).

1. With bolt forward, remove the barrel retention screw or cap and screw.
2. Forend will now slide freely off and detach from slide handle.
3. Slide new forend back onto slide handle. Reassemble in reverse order tightening the screws according to the manufacturer's recommendations.

Fig. 7A

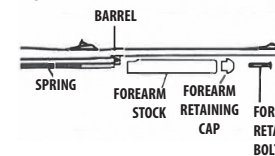
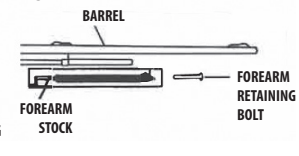


Fig. 7B



NOTE: Slight differences in manufacturing tolerances or dimensions may require that the new forend be tapped into proper position, utilizing a non-marring or rubber mallet.