

## CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

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# CHAMPION® RIFLE STOCKS

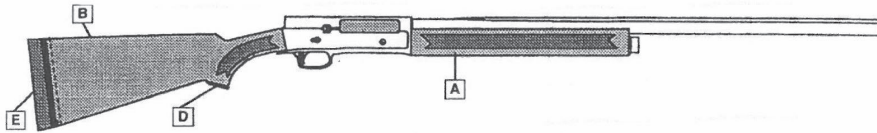
## Owner's Manual

### Browning® Model Auto-5 Shotgun

# CHAMPION®

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## Browning Model Auto-5 Shotgun



### PARTS LIST

- A. Forearm Stock
- B. Butt Stock
- C. Magazine Tube Spacer (See Fig. 2)
- D. Pistol Grip Cap
- E. Recoil Pad

### TOOLS REQUIRED:

- Common screwdriver, 5/16" thin blade (hollow ground preferred)
- Common screwdriver, 7/32" thin blade (hollow ground preferred)



**WARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS**

### DISASSEMBLY – WOOD BUTT STOCK

1. Remove the two slot head screws from receiver lower butt stock mounting tang (see Fig. 1). Remove the lock screw first – then the long screw.
2. Remove the butt stock by pulling it away from the receiver.

### ASSEMBLY – CHAMPION BUTT STOCK

1. Install the new Champion stock by sliding it into place.
2. Some pressure may be needed in the last 1/2" of installation. Tap if necessary.
3. Install the lock screw.
4. Cycle the bolt to make sure that butt stock is not too tight. If it does not cycle, loosen the long bolt by one turn and try cycling the bolt again. If results are not positive, see your local gunsmith for assistance.

### DISASSEMBLY – WOOD FOREARM STOCK

1. Make sure the bolt is to the rear with the safety "ON".
2. Push barrel 1/4" to 1/2" into receiver and unscrew to remove the forearm stock retaining cap.
3. Slide the old forearm stock forward (toward the muzzle) until free and then remove it.

### ASSEMBLY – CHAMPION FOREARM STOCK

1. Check the interior length of the forearm stock and use the magazine spacer if needed. (See Fig. 2). Required for 2-3/4" shells.
2. Slide Champion Forearm Stock into place until it mates in place on the Actuator Tube.
3. Place Retaining Cap in front end of Forearm Stock and screw in Forearm Retaining Screw



**WARNING: Dry-cycle the action and shoulder the weapon several times to ensure that all new Champion equipment has been installed securely in place before loading or firing the weapon.**

### REMOVAL OF BUTT STOCK

1. Remove the lock screw first.
2. Take out the long screw.

### ASSEMBLY OF BUTT STOCK:

1. After Butt is in place, install the long screw. Tighten screw and then back it off so that the notch in the head will allow the lock screw to be installed.
2. Install the lock screw.

LOCK SCREW  
LONG SCREW

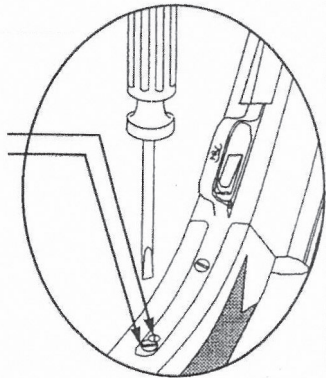


FIG. 1

Some forearms have the 3-3/4" length at the muzzle end of the stock. To accommodate the difference, if your forearm is of this type, insert the magazine tube spacer provided with your new stock kit. Insert the small end of spacer into the new stock and push it all the way forward.

### FOREARM STOCK TOP VIEW

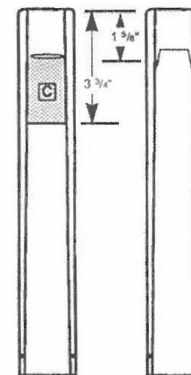


FIG. 2



Magazine Tube Spacer

**DO NOT DISCARD THIS PART**